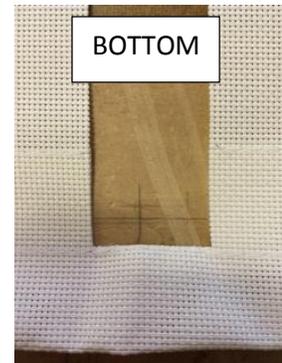


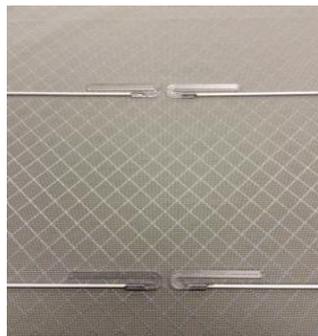
Assembly of the Wide Band Lift Sheet System 6 Foot Kits

by: Safe-T-Shade

1. Construct your shade as usual.
2. See Below for Cut Factors
 - a. Cut roller tube 1" less than your face width
 - b. To Cut Battens - Subtract 3.5" from Face Width and Divide by 2 that is what you cut battens at.
 - c. Cut lift sheet 2" less than face width, make sure lift sheet is square and 12" longer than the shade length. Then you cut at 1.25" split down the middle, leaving approximately 6 – 8" at the top and 1" from bottom as shown in picture.

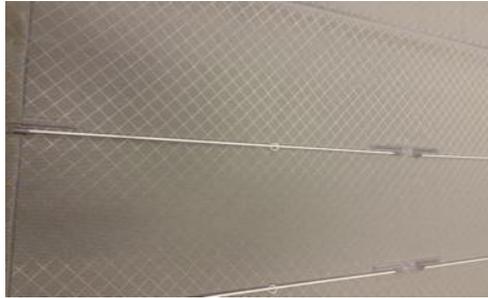


- d. acrylic stopper rods 2" less than face width, or same width as the lift sheet
3. Attach the j-guides to your fabricated shade.
 - a. We use 0.9mm cord, but you can attach the j-guides however you would like. The j-guides are placed 10" apart and 1" in from the edge of your shade and 2 rows down center as shown in picture



- b. Thread one side through the hole in the j-guide and tie it to the shade. We recommend making three knots and add a drop of glue to secure the knots.
 - c. Make sure all j-guides are pointing in and each pair is going in the same direction, so they are like a mirror image of each other. This is important for stacking purposes when the shade is being lifted and lowered.

4. Thread your battens through your rings in the center of your shade. Put a drop of glue on each end and insert firmly into the J-guides. Make sure the battens go all the way in, if you have some trouble, use a hammer on the top of the J-guide to get the batten completely in. When you have a batten on each pair of J-guides make sure the J-guides align like a mirror image of each other. You will have to do this quickly before the super glue dries.



Put the spring roller head rail together.

1. Put the spring into the tube and put end cap on the opposite end. Make sure the cap is secure.
2. Screw the brackets on your board.
 - a. Be sure they are centered and flush on either end.
 - b. The locking bracket must be on the right side of the board and the lift open facing you.



3. Apply your spring roller tube onto the board by placing it into the brackets. Make sure you lock the tube in place.
4. Tension the spring roller tube. **1ST- CLAMP BOARD DOWN. (so the lock bracket is on your right hand side)** Then, you can use your hands to turn the tube towards you 30 revolutions. Once you get to 30 revolutions, let the tube catch before you let it go, otherwise it will unwind very quickly and you will have to start over.

Preparing your lift sheet.

1. Cut your lift sheet to the appropriate size. Use cut factors listed above. It is critical to keep the sheet squared with a T-square.
2. Make a 2" pocket at the bottom of the lift sheet and put a seam through it so you have 2 – 1" pockets for the acrylic rods to be placed in.
3. You will need to make a 5" x 5" pull tab out of your shade fabric. Place the small acrylic bar into the bottom and put a stitch line across it to hold in place.



4. Attach your pull tab to the bottom of your lift sheet in the center between the 2 – 1" pockets for the acrylic rods.
5. You are now ready to attach the lift sheet to the spring roller tube. Make sure the Lock Bracket is on the Right Hand Side of the board.
 - a. Pull the red tape on the spring roller tube to expose the adhesive that is on the seam in the center of the tube.
 - b. Place your lift sheet straight along that seam. The seam is straight therefore your lift sheet will be straight if you use that seam as your guide. Add a strip of duct tape to completely secure the bond between the lift sheet and the roller tube.

Attaching your shade to the lift sheet system on the board.

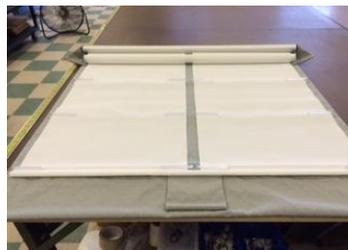
1. Mount your shade onto the board.
 - a. Once you have done this, lay the shade out on a table.
 - b. Take the spring roller tube out of the brackets and manually roll the lift sheet up so that the pull tab is above the bottom of the shade. Place the spring roller back in the brackets and make sure you lock it in.



- c. Your last J-guides should be between the 2 acrylic rod stoppers. These acrylic rods are used as stoppers when pulling the shade down. You will have to put your rods in last. Put the bottom rod in first and then lift your sheet up so that the last J-guide is above the rod, then put your top rod in.



2. Hang your shade to make sure it is lifting and lowering properly.



Your shade is now complete and should be functioning with the new cordless Safe-T-Shade lift system.

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